# **GL Flow LX Liquid Bi-Directional Turbine Flowmeters**

The LX range of bi-directional Turbine Flowmeters meets the demand of most liquid measurement applications.

They basically comprise of three-component assembly, fitted inside a stainless steel body (locked with an internal clip), which has a magnetic pick-up. The meters are available in threaded, flanged, wafer (designed for between flange installations) or Tri -Clamp (for Dairy, Brewery, Pharmaceutical and Food processing industries) connections.

The Rotor & Shaft assembly, which is mounted between journal bearings inside the two Rotor Shaft Support Assemblies, is turned by the kinetic energy of the flowing fluid at an angular velocity, which in the linear range of the Flowmeter is proportional to the mean axial velocity of the fluid.

The Rotor blades sweep out the full bore of the meter except for a small tip clearance space. As the blade tips pass the magnetic pick-up they initiate a pulse. Flow rate is determined by the frequency of the pulses and Total Flow is obtained by accumulating the pulses.



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GL Flow series "101 " Totalizers sum the pulses automatically and display Flow Rate and Total Flow on the readout. The Totalizer can be mounted on the Turbine or placed remotely.

## **GENERAL SPECIFICATIONS**

Materials		i l	
Body:	316 Stainless Steel	U.	
Rotor Supports:	316 Stainless Steel	B LMIK	
Journal Bearings:	Tungsten Carbide	UT:	
Thrust Ball:	316 Stainless Steel	SELECT CALL	
Rotor:	ANC1A Stainless Steel	PROD ENTER	
Rotor Shaft:	Tungsten Carbide	0	
Performance			
Accuracy:	$\pm0.5$ % of Reading (< $\pm0.2$ % of R. when used w	/ith "101" Totalizer)	
Repeatability:	± 0.15 % of Reading		
Viscosity:	< 100 cSt with no influence on accuracy, max. 300 cSt.		
Temperature:	-50 to 280 °C (- 58 to + 536 °F)		
	maximum 325 °C (617 °F) with optional High Ter	nperature Pick-Up).	
Pressure Drop:	less than 0.5 bar (7.25 psi) at maximum flow rate.		
Flow Direction:	Standard bi-directional; indication of flow direction	n optional	



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#### Style

NPT:	NPT Male Threaded
BSP:	BSPP Male Threaded
FL1:	ANSI 150 Flanged
FL2:	ANSI 300 Flanged
WAF:	Wafer (between flanges)
TRI:	Tri – Clamp

### Options

HT:	High Temperature Pick-Up
IS:	Intrinsically Safe Pick-Up
QU:	Flow direction signal



NPT & BSP Style	Maximum P	ressure: 250 bar (3625 p	osi)
Size	Connection	Flow Range Ipm (gpm)	Length ( inches )
1⁄2 "	1⁄2 " NPT / BSP	2 – 20 (0.53– 5.3)	2.75
5/8 "	3⁄4 " NPT / BSP	5 – 50 (1.3 – 13)	3.0
3⁄4 "	³⁄₄ " NPT / BSP	14 – 140 (3.7 – 37)	3.0
1 "	1" NPT / BSP	27 – 270 (7.1 – 71)	3.0
1 1⁄2 "	1 ½" NPT / BSP	55 – 550 (14.5 – 145)	4.5
2 "	2 " NPT / BSP	114 – 1140 (30 – 300)	5.25

FL1 Style N	lax. Pressure:	19 bar (275 psi)	FL2 Style Max. Pre	essure: 50 bar (740 psi)
Size		Connection	Flow Range Ipm (gpm)	Length ( inches )
3/4 "		¾" FL1 / FL2	14 – 140 (3.7 – 37)	5.5
1 "		1" FL1 / FL2	27 – 270 (7.1 – 71)	6.0
1 1⁄2 "		1½ " FL1 / FL2	55 – 550 (14.5 – 145)	6.5
2 "		2 " FL1 / FL2	114 – 1140 (30 – 300)	6.5
3 "		3 " FL1 / FL2	227 – 2270 (60 – 600)	6.5
4 "		4 " FL1 / FL2	454 – 4540 (120 – 1200)	8.25



INTERNATIONAL JLC International, Inc. 958 Town Center New Britain, PA 18901

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WAF Style	Maximum Pressure:	100 bar (1450 psi)	
Size	Connection	Flow Range Ipm (gpm)	Length ( inches )
3⁄4 "	¾" R.F. Diameter	14 – 140 (3.7 – 37)	2.0
1 "	2 " R.F. Diameter	27 – 270 (7.1 – 71)	2.0
1 1⁄2 "	2 7/8 " R.F. Diameter	55 – 550 (14.5 – 145)	2.5
2 "	3 5/8 " R.F. Diameter	114 – 1140 (30 – 300)	3.0
3 "	5 " R.F. Diameter	227 – 2270 (60 – 600)	4.0

TRI-Clamp Style	Maximum Pressure:	50 bar (725 psi)	
Size	Connection	Flow Range Ipm (gpm)	Length ( inches )
3/4 "	3/4 " Ferrule	14 – 140 (3.7 – 37)	2.5
1 "	1 " Ferrule	27 – 270 (7.1 – 71)	2.5
1 1⁄2 "	1 <sup>1</sup> / <sub>2</sub> " Ferrule	55 – 550 (14.5 – 145)	3.5
2 "	2" Ferrule	114 – 1140 (30 – 300)	4.0

LX Turbines suitable for Hazardous Installations (Eex ia IIC T4) are available (with optional intrinsically safe Pick-Up).

Order Code:	LX / Style / Size / (Option)
e.g.:	LX / WAF / 2" / HT

Internals Kit 's (calibrated) can be supplied, which are retrofittable to an existing GL Flow Meter.



Flange



Treaded



## Tri-clamp



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